

NO.	Part name	Materials
1	Body	25L
2	Seat surface	13Cr
3	Disc	25L+13Cr
4	Stem	2Cr13
5	Gasket	304+Graphite
6	Nut	A194-2H
7	Bolt	A193-B7
8	Bonnet	25L
9	Sealing surface	13Cr
10	Packing	Expanded graphite
11	Gland flange	25L
12	Bolt	A193-B7
13	Nut	A194-2H
14	Bearings	GCr15
15	Stem nut	Brass
16	Handwheel	QT400
17	Ring	13Cr


- NOTES
1. DESIGN AND MANUFACTURE:GOST 5762
 2. FACE TO FACE DIMENSIONS:GOST 3706
 3. END FLANGE DIMENSIONS:GOST 12815

TEST PRESSURE TO GOST 356
 -SHELL: 95 BAR -SEAT: 70 BAR

4. Leaks are not allowed, Class A

DN	L	D	D1	D2	P	f	b	Z-Ød	E	F	H	R	Tr	N.m
50	270	175	135	102	85	3	26	4-22	8	12	365	4	Tr20x4-LH	48
80	321	210	170	133	115	3	30	8-22	8	12	431	4	Tr23x5-LH	115
100	359	250	200	170	145	3	32	8-26	8	12	492	4	Tr26x5-LH	163
150	450	340	280	240	205	3	36	8-33	8	12	618	4	Tr32x6-LH	283
200	550	405	345	285	265	3	42	12-33	8	12	771	4	Tr38x6-LH	415

GATE_DN50-200_PN63_25L_F7



HANNO VALVE